

The Watt Governor

R. I. LEINE

2004





Figure 1: Flyball governor.

1 Description of the Watt governor

James Watt used the so-called "flyball governor" to regulate the speed of his steam engines (1787). In the picture on the right you see such a flyball governor. It consists of two flyballs which are connected to the spindle by two flyball arms. The spindle of the governor is directly connected to the shaft of the steam engine. The flyballs move upward when the spindle speed increases due to the centrifugal forces. The flyball arms are connected to a throttle valve that regulates the steam input to the engine. If the spindle speed increases, then the flyballs arms move upward thereby closing the throttle valve, which reduces the steam input and the engine is therefore slowed down. The flyball governor therefore regulates the speed of the steam engine. It is in fact one of the first feed-backward mechanisms. The amount of feed-backward, i.e. the "gain", is determined by the kinematics between the flyball arms and the throttle valve. The stationary movement of the combined engine-governor system is an equilibrium of the system. If everything goes well, then this equilibrium is asymptotically stable, i.e. a disturbance in the load of the engine will die out and the system returns to stationary movement with a constant desired engine speed. However, if the gain is taken too large (if the flyballs influence the throttle valve too much), then the equilibrium becomes unstable and a stable limit cycle is created. This is what we call a Hopf bifurcation. The speed of the engine as well as the height of the flyballs will therefore not be constant for a large gain but will oscillate (which is undesirable).

2 The LEGO Watt Governor

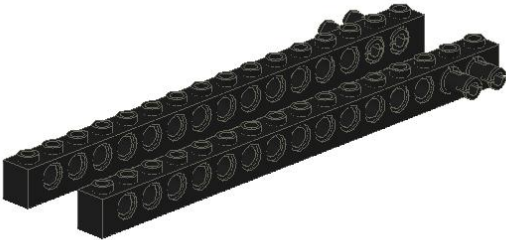
In order to show to students of my Nonlinear Dynamics course at the ETH Zurich what a Hopf bifurcation is, I designed a model of a Watt Governor using only ordinary LEGO bricks as well as the LEGO Mindstorms Robotic set. The flyball governor is made using LEGO TECHNIC bricks. The spindle is driven by an 9V LEGO electromotor. The height of the flyballs is measured using a rotation sensor which is connected to the RCX, being a LEGO programmable brick. On the RCX runs a computer program that determines the voltage to the electromotor. If the flyballs rise, then the electrical power to the electromotor is reduced by the RCX. The RCX together with the electromotor therefore represents the steam engine and throttle valve. In the next sections you will find the building instructions and part lists as well as the computer program for the RCX. The computer program has been written in NQC (Not Quite C), a programming language specially designed for the RCX by Dave Baum.

3 Building Instructions

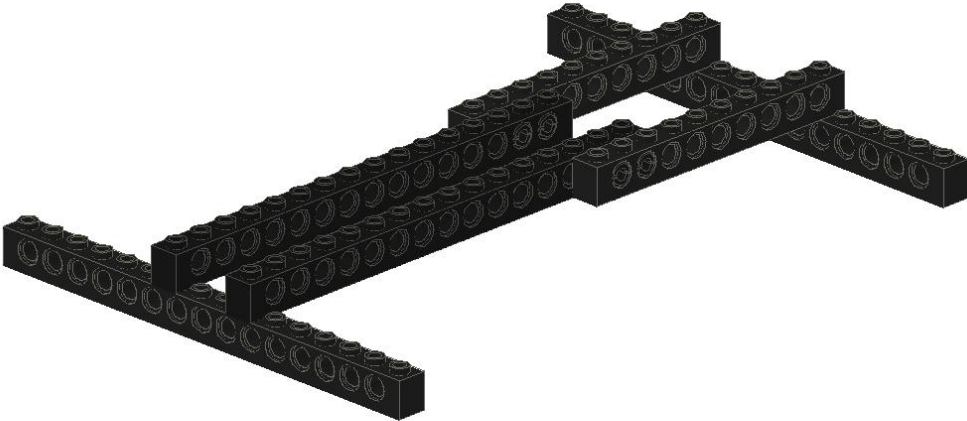
In the pages hereafter, you find the building instructions for the Watt governor explained in 57 steps. Steps 1 to 49 show how the submodels are built. Steps 50 to 57 explain the assembly of all the submodels.

Submodel: Base

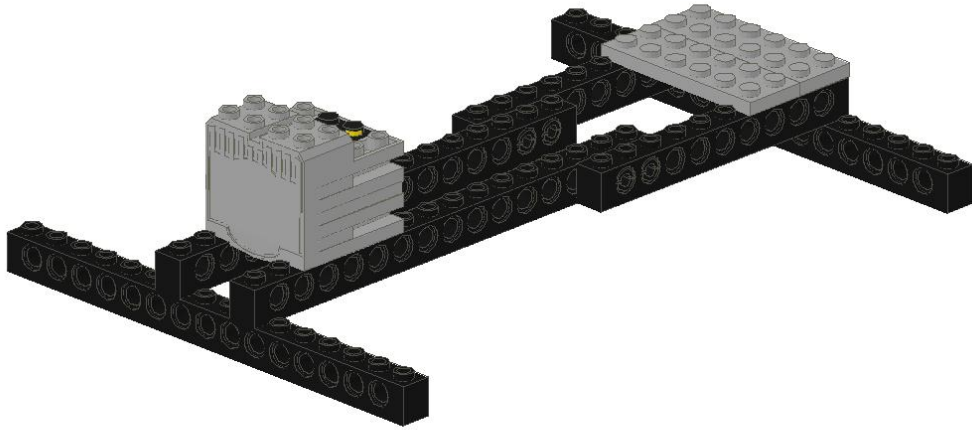
1



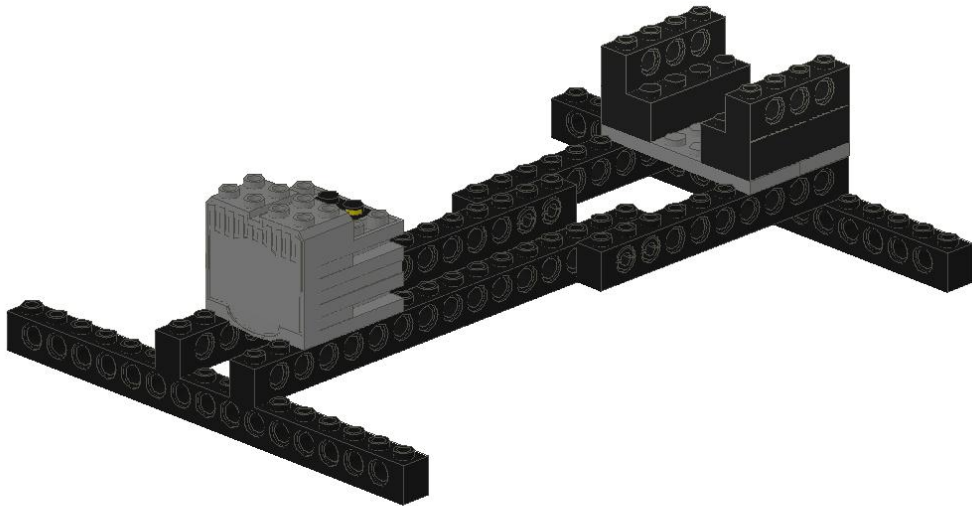
2



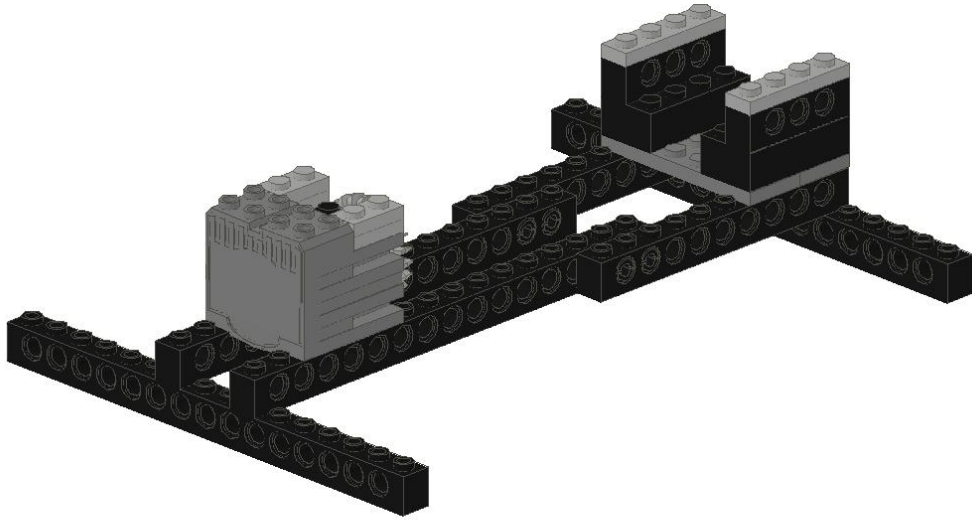
3



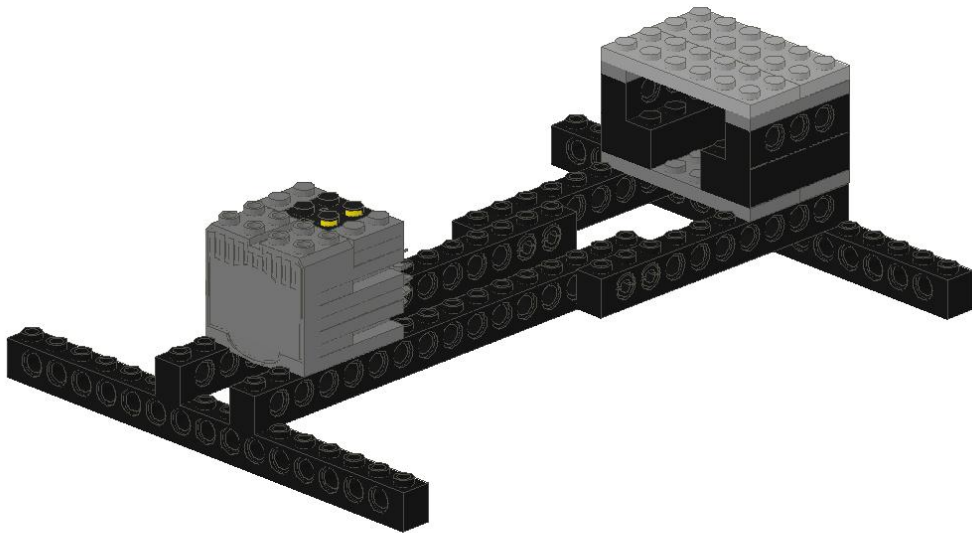
4



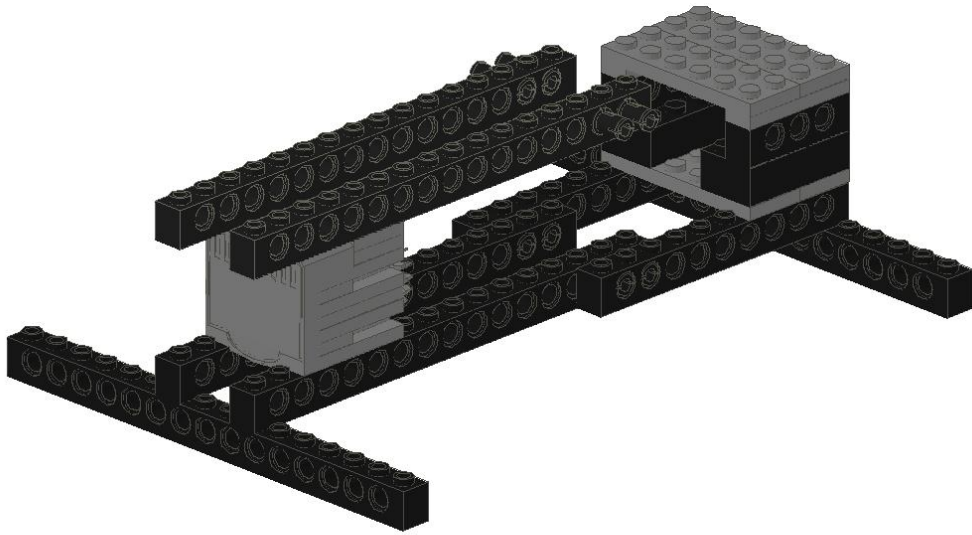
5



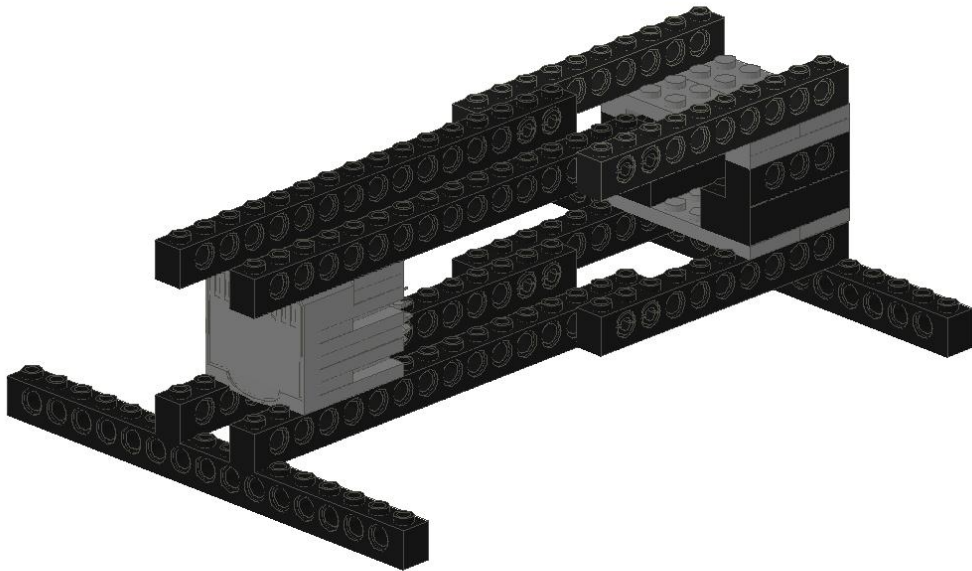
6



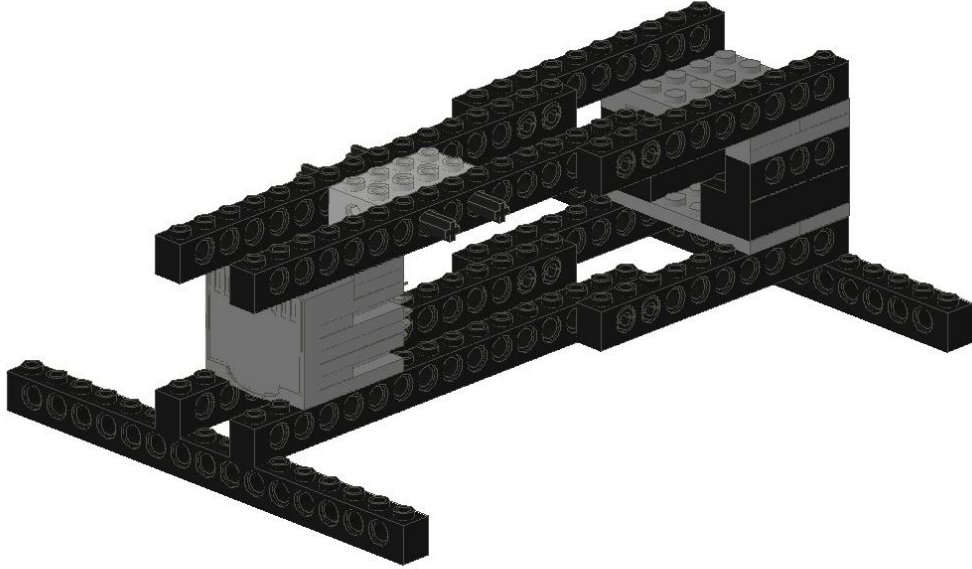
7



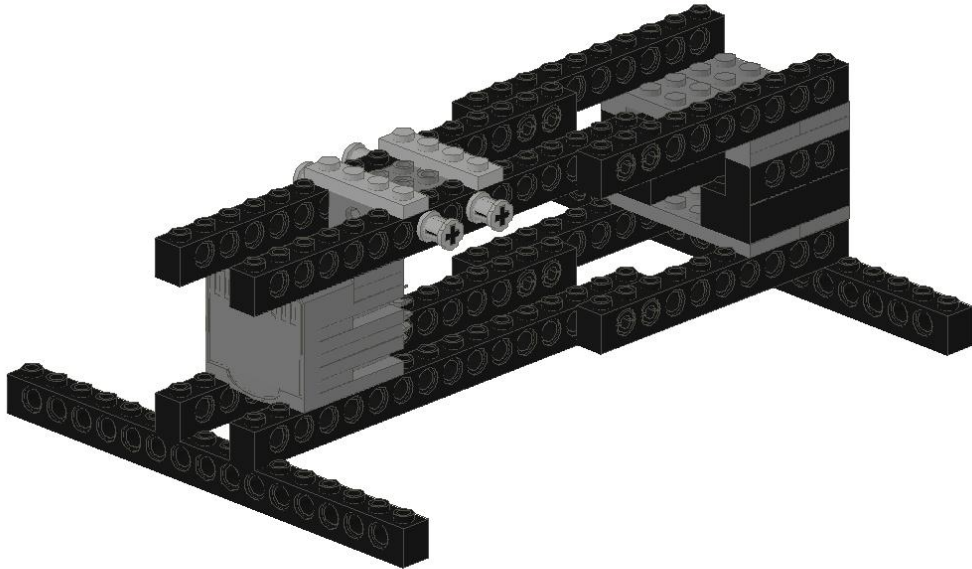
8



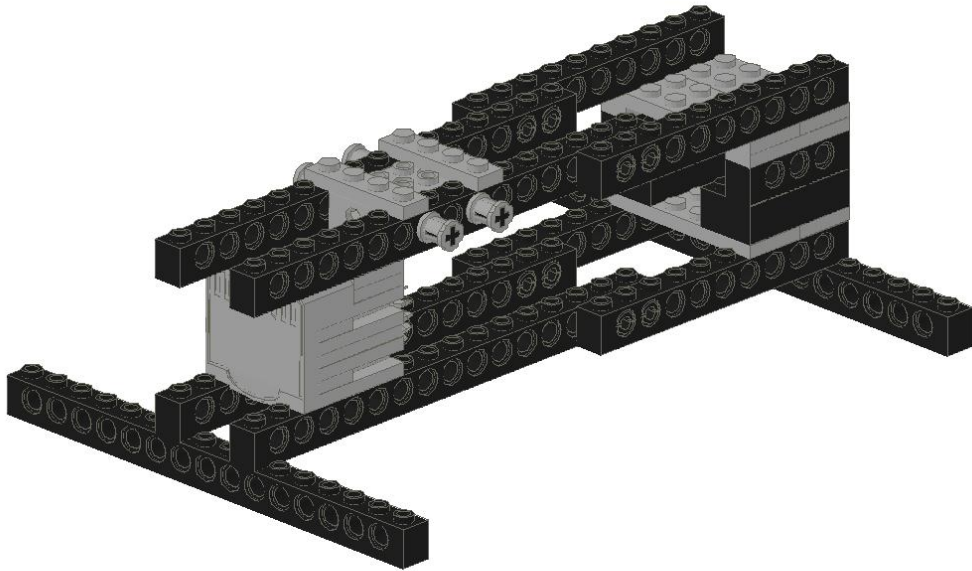
9



10



11



Submodel: Spindle

12



13



14



15



16



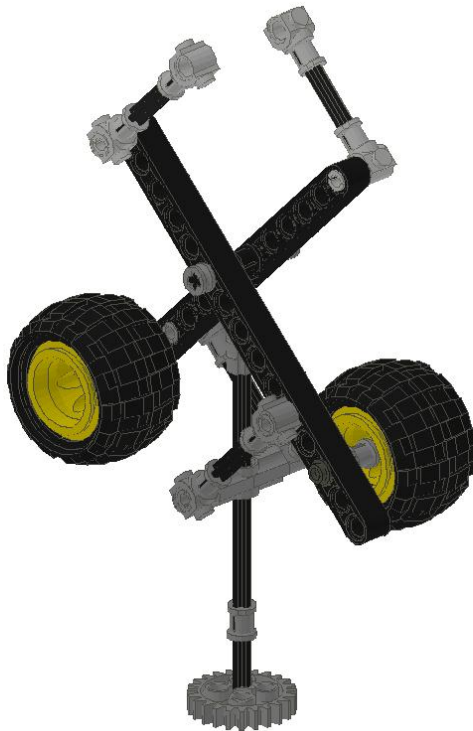
17



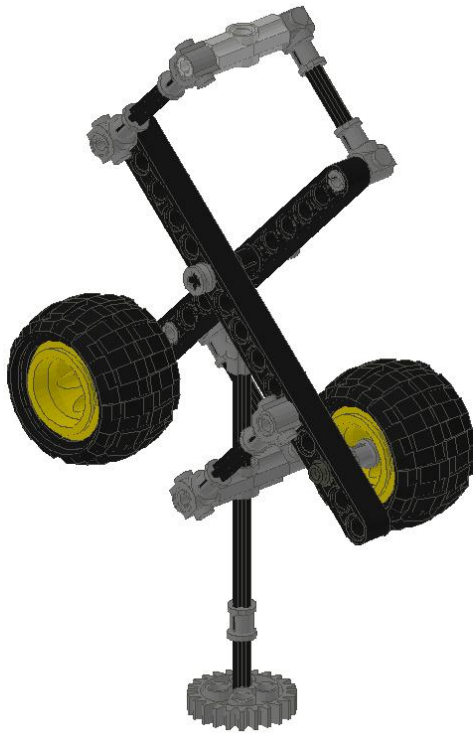
18



19



20



21



Submodel: Tower

22



23



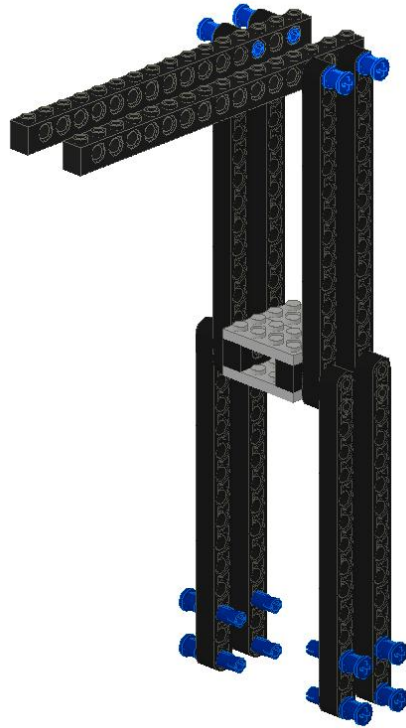
24



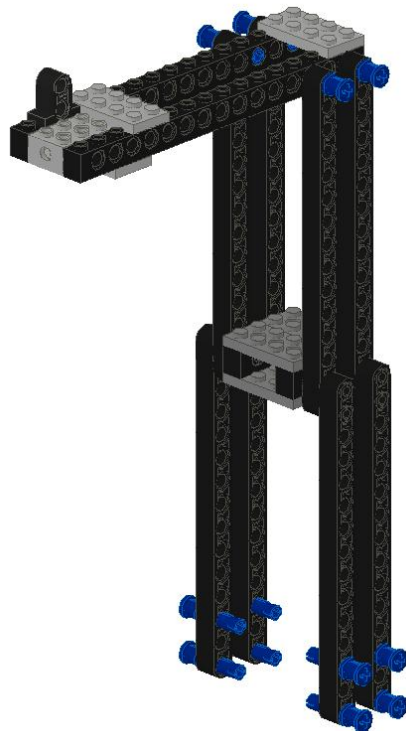
25



26



27

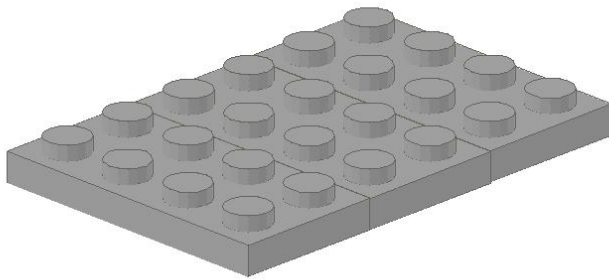


28

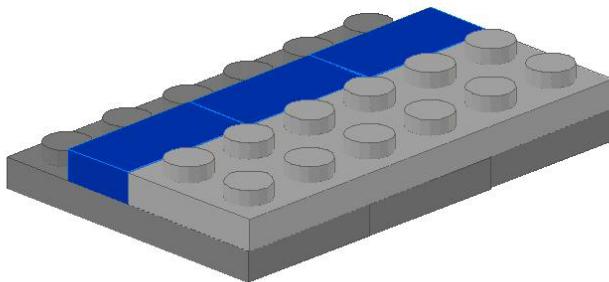


Submodel: Linear Displacement Sensor

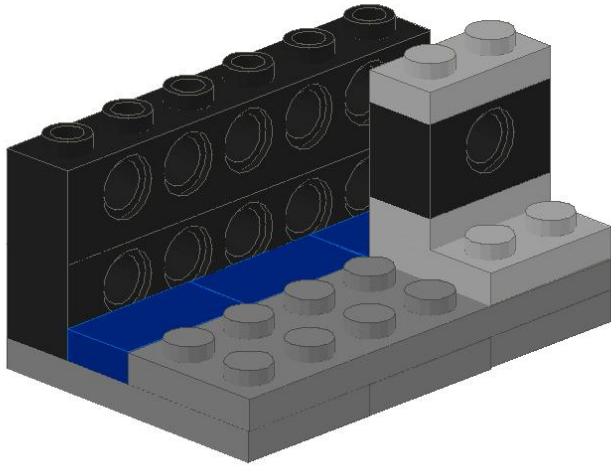
29



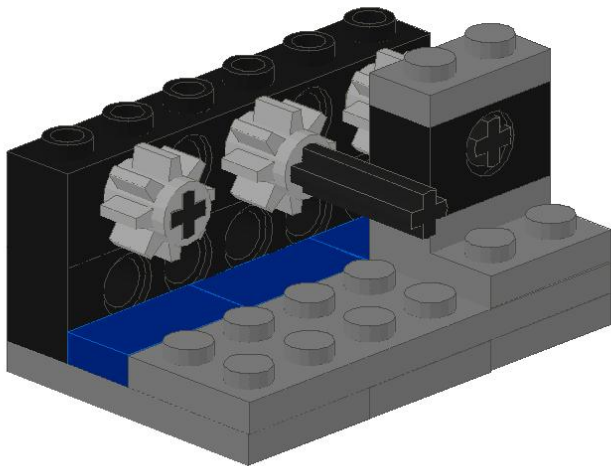
30



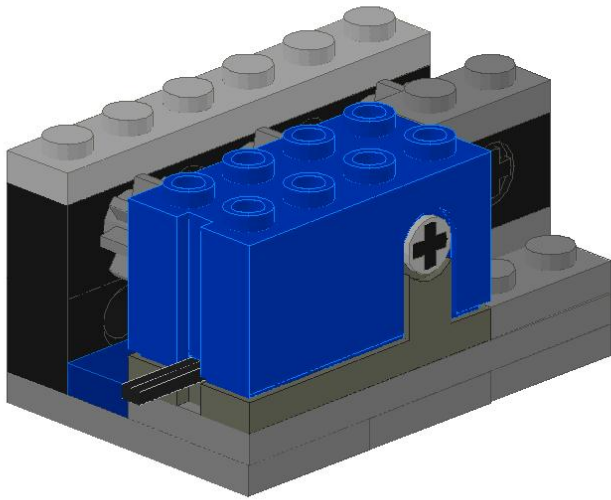
31



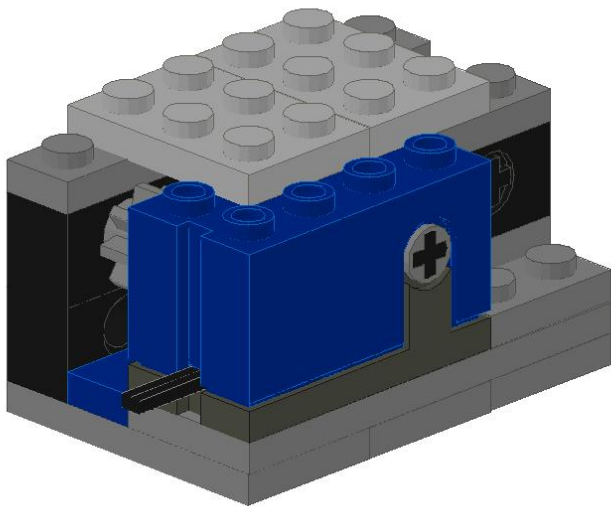
32



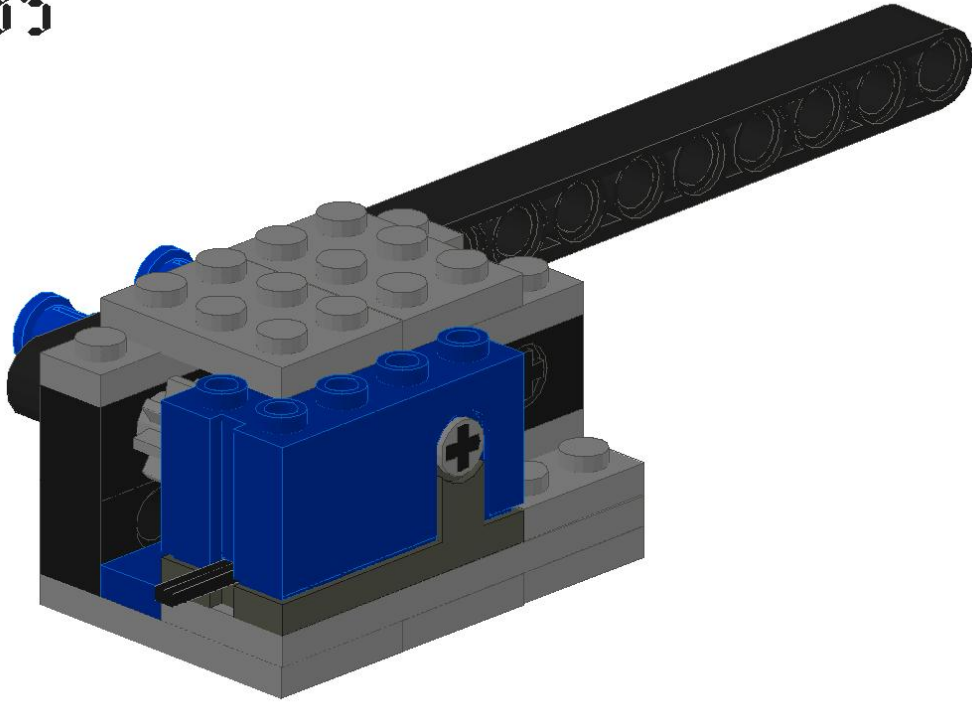
33



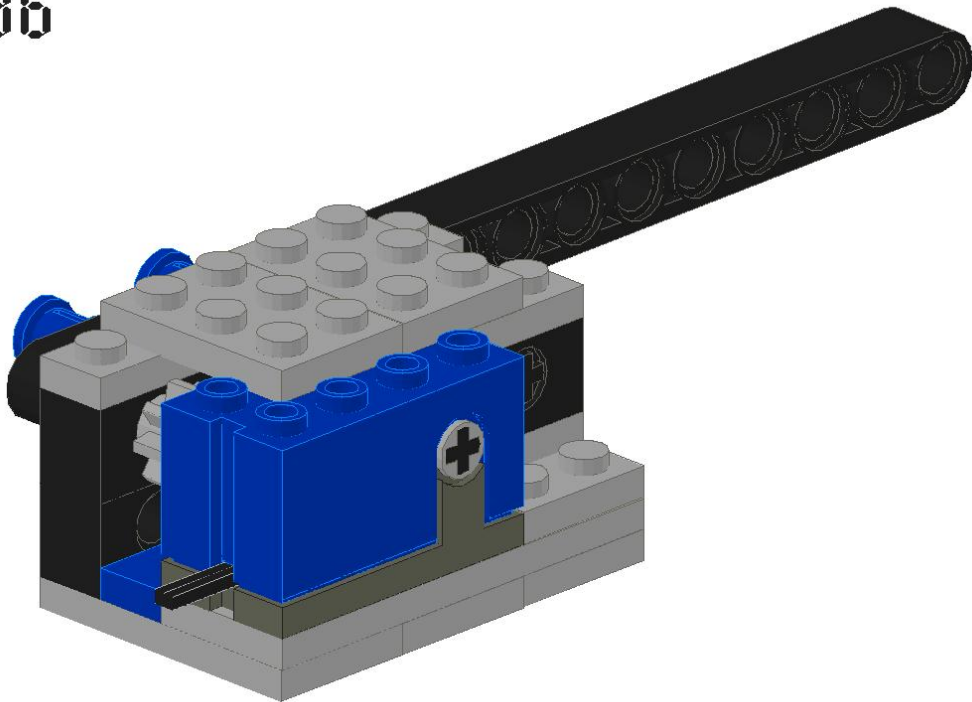
34



35

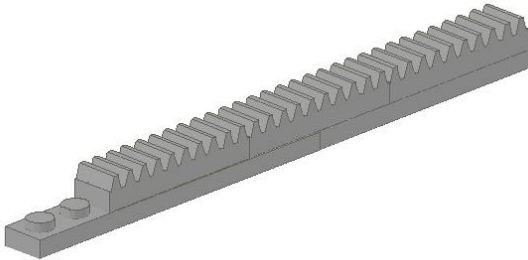


36

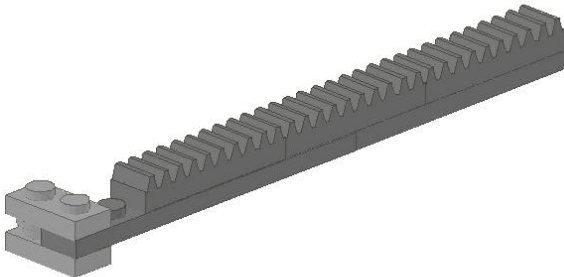


Submodel: Rack

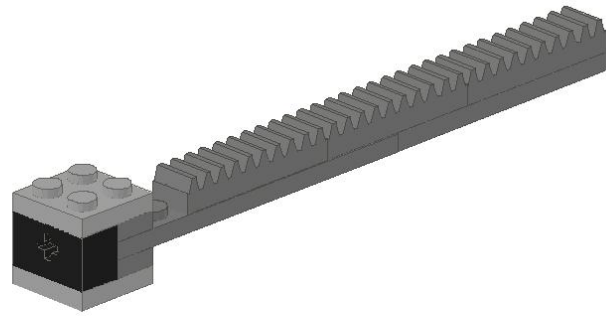
37



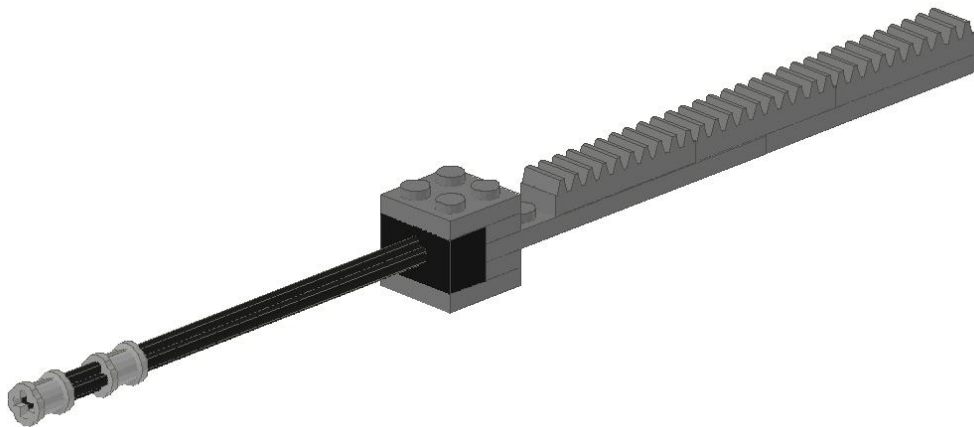
38



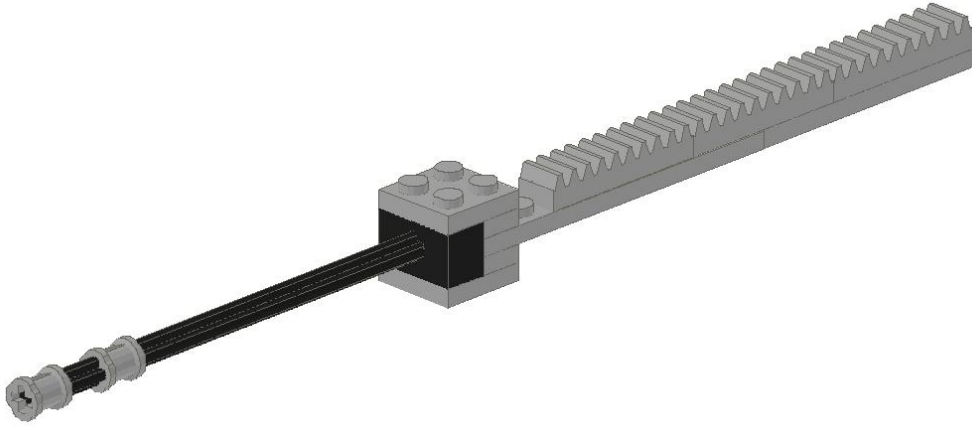
39



40

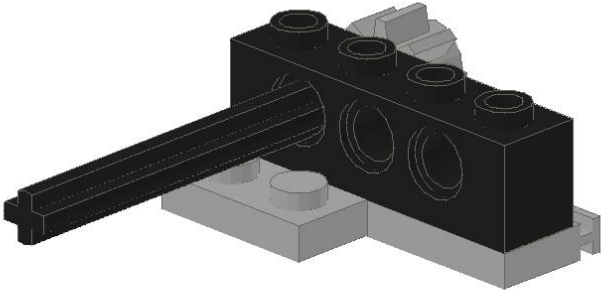


41

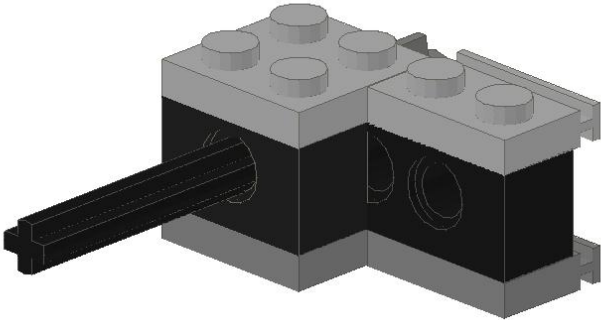


Submodel: Inertia Left

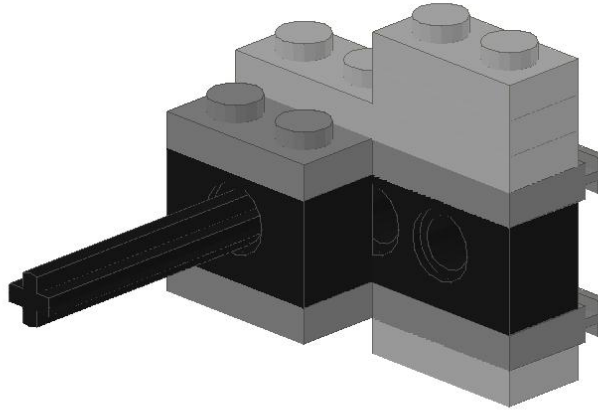
42



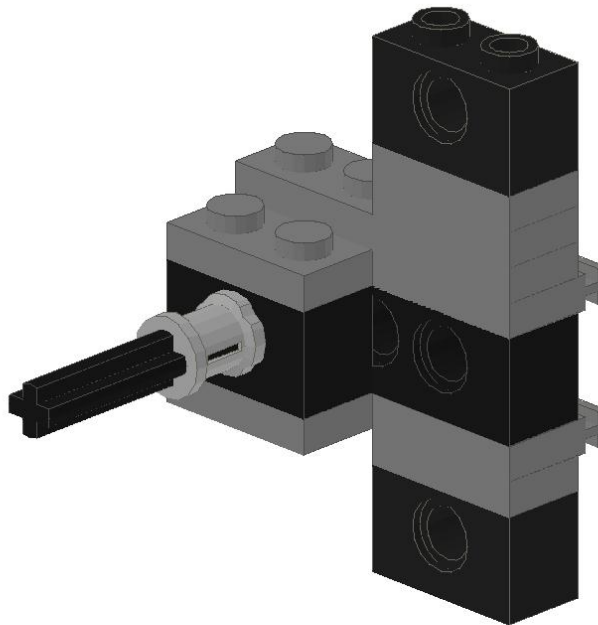
43



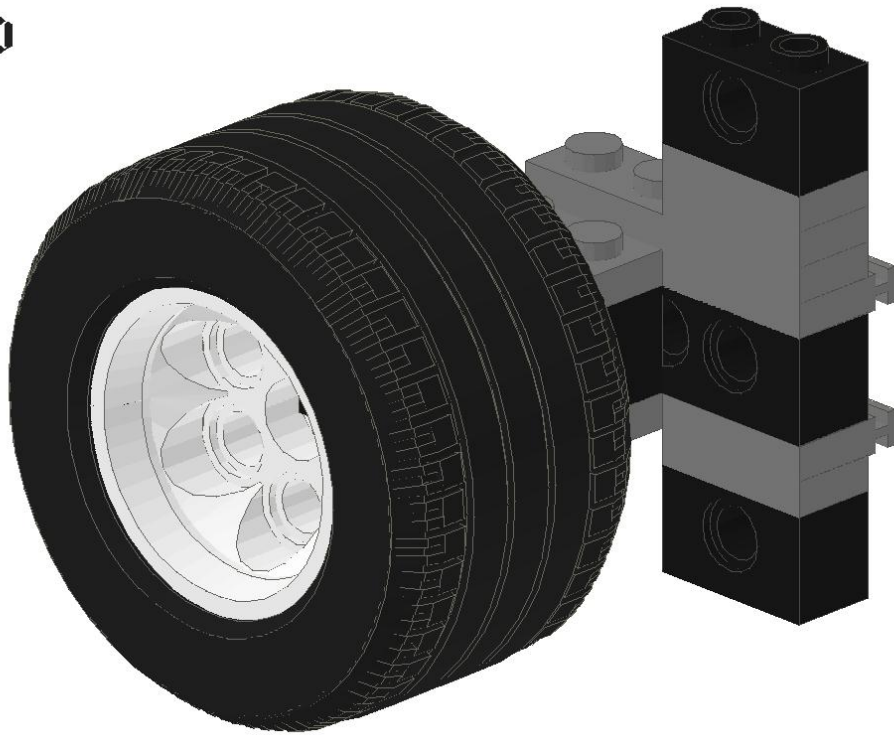
44



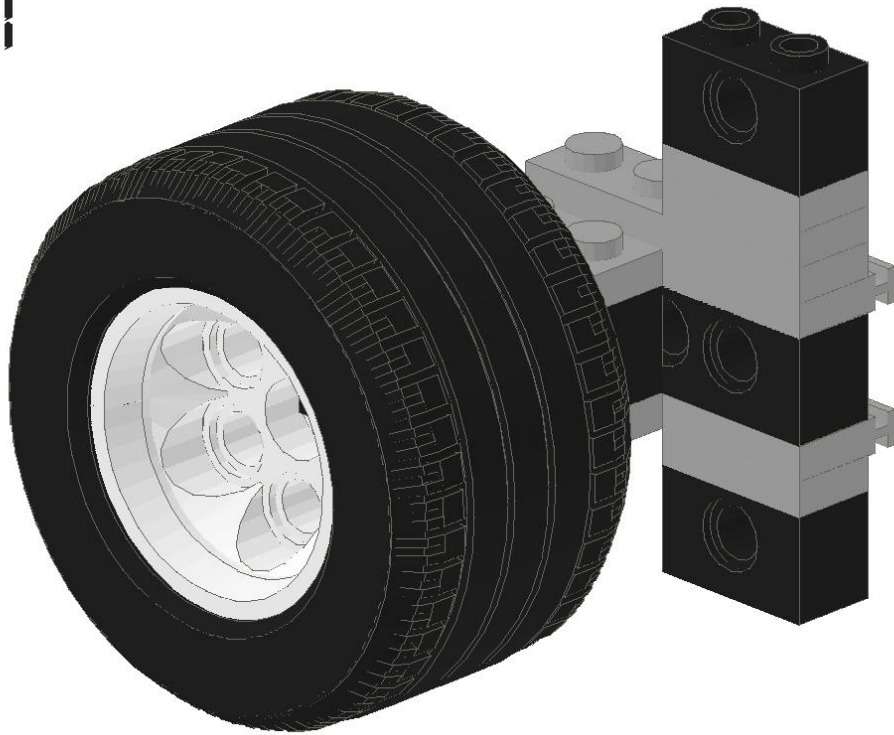
45



46

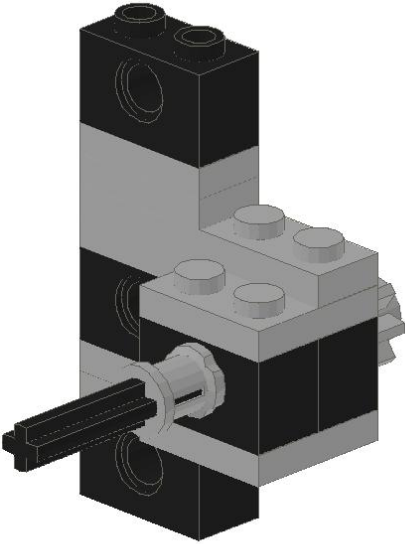


47

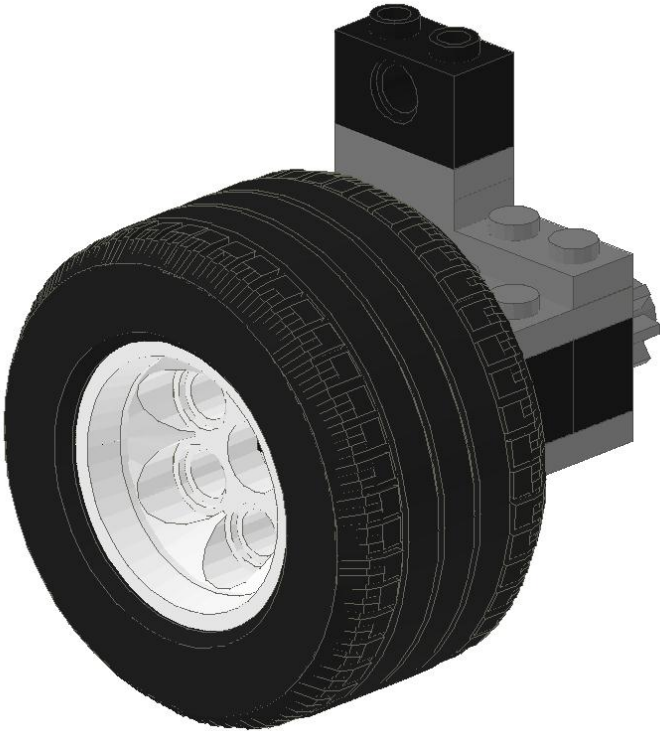


Submodel: Inertia Right

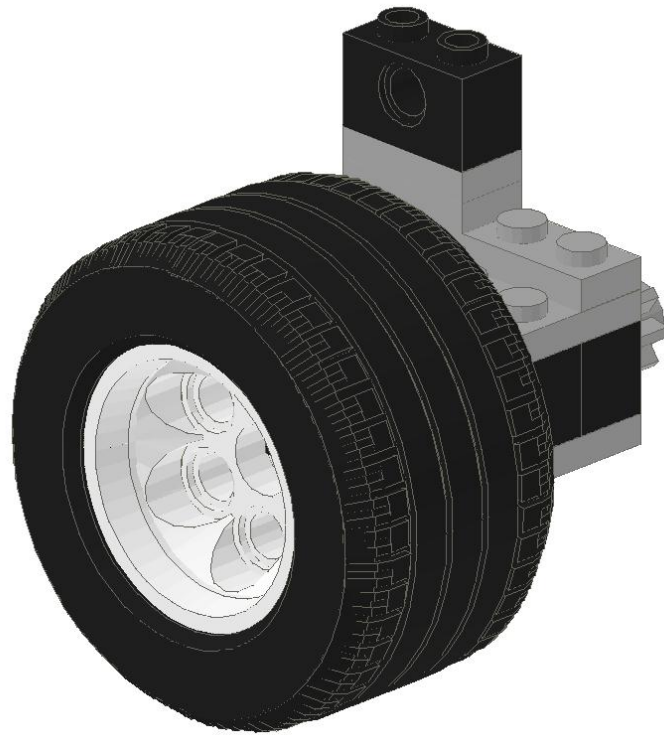
48



49

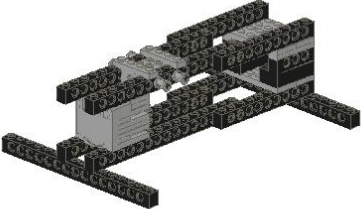


50



Total Assembly

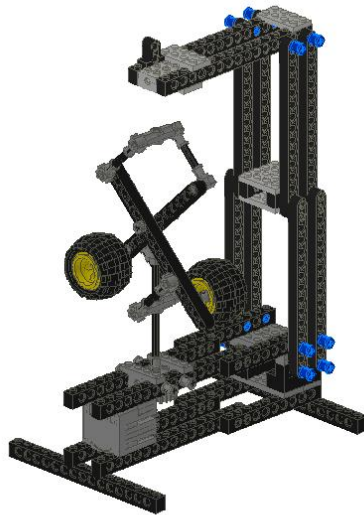
51



52



53



54



55



56



57



4 Part Lists

Below, you find the part lists of the submodels and the total assembly of the LEGO model. The part numbers are according to the definition of LEGO-CAD program *Ldraw* (<http://www.ldraw.org/>).

Submodel: Base

| No. | Color | Part no. | Part name |
|-----|------------|--------------|--|
| 2 | Black | 3001.DAT | Brick 2 x 4 |
| 1 | Light-Gray | 3709A.DAT | Brick 2 x 4 with Top/Side/End Holes |
| 1 | Black | 5306.DAT | Electric Brick 2 x 2 x 2/3 with Wire End |
| 1 | Light-Gray | 71427C01.DAT | Electric Technic Mini-Motor 9v |
| 4 | Light-Gray | 3023.DAT | Plate 1 x 2 |
| 4 | Light-Gray | 3710.DAT | Plate 1 x 4 |
| 4 | Light-Gray | 3795.DAT | Plate 2 x 6 |
| 2 | Black | 3706.DAT | Technic Axle 6 |
| 2 | Black | 3701.DAT | Technic Brick 1 x 4 with Holes |
| 4 | Black | 2730.DAT | Technic Brick 1 x 10 with Holes |
| 6 | Black | 3703.DAT | Technic Brick 1 x 16 with Holes |
| 4 | Light-Gray | 3713.DAT | Technic Bush |
| 1 | Light-Gray | 3650A.DAT | Technic Gear 24 Tooth Crown |
| 8 | Black | 2780.dat | Technic Pin with Friction and Slots |

Submodel: Spindle

| No. | Color | Part no. | Part name |
|-----|------------|-----------|---------------------------------|
| 2 | Light-Gray | 32034.DAT | Technic Angle Connector #2 |
| 1 | Black | 3704.DAT | Technic Axle 2 |
| 2 | Dark-Gray | 6587.DAT | Technic Axle 3 with Stud |
| 5 | Black | 3705.DAT | Technic Axle 4 |
| 1 | Black | 3708.DAT | Technic Axle 12 |
| 1 | Light-Gray | 6538A.DAT | Technic Axle Joiner |
| 4 | Light-Gray | 3749.DAT | Technic Axle Pin |
| 3 | Light-Gray | 3713.DAT | Technic Bush |
| 2 | Light-Gray | 4265C.DAT | Technic Bush 1/2 Smooth |
| 8 | Light-Gray | 3651.DAT | Technic Connector |
| 1 | Black | 32039.DAT | Technic Connector with Axlehole |
| 1 | Light-Gray | 3648.DAT | Technic Gear 24 Tooth |
| 2 | Black | 32278.DAT | Technic Liftarm 1 x 15 Straight |
| 2 | Light-Gray | 3673.DAT | Technic Pin |
| 2 | Light-Gray | 4459.DAT | Technic Pin with Friction |
| 2 | Black | 6579.DAT | Tyre 43.2 x 28 Balloon Small |
| 2 | Yellow | 6580.DAT | Wheel 43.2 x 28 Balloon Small |

Submodel: Tower

| No. | Color | Part no. | Part name |
|-----|------------|-----------|--|
| 1 | Light-Gray | 3709A.DAT | Brick 2 x 4 with Top/Side/End Holes |
| 5 | Light-Gray | 3020.DAT | Plate 2 x 4 |
| 2 | Black | 3701.DAT | Technic Brick 1 x 4 with Holes |
| 2 | Black | 3703.DAT | Technic Brick 1 x 16 with Holes |
| 8 | Black | 32278.DAT | Technic Liftarm 1 x 15 Straight |
| 4 | Black | 6558.DAT | Technic Pin Long with Friction |
| 12 | Blue | 32054.DAT | Technic Pin Long with Stop Bush |
| 4 | Black | 4459.DAT | Technic Pin with Friction |
| 2 | Light-Gray | 3709B.DAT | Technic Plate 2 x 4 with Holes |
| 1 | Black | 32530.dat | Technic Pin Joiner Plate 1 x 2 x 1 & 2/3 |

Submodel: Linear Displacement Sensor

| No. | Color | Part no. | Part name |
|-----|------------|-------------|---------------------------------|
| 1 | Blue | 2977C01.DAT | Electric Rotation Sensor |
| 2 | Light-Gray | 3023.DAT | Plate 1 x 2 |
| 1 | Light-Gray | 3666.DAT | Plate 1 x 6 |
| 1 | Light-Gray | 3022.DAT | Plate 2 x 2 |
| 2 | Light-Gray | 3021.DAT | Plate 2 x 3 |
| 3 | Light-Gray | 3020.DAT | Plate 2 x 4 |
| 1 | Light-Gray | 3795.DAT | Plate 2 x 6 |
| 1 | Black | 3704.DAT | Technic Axle 2 |
| 1 | Black | 4519.DAT | Technic Axle 3 |
| 1 | Black | 3705.DAT | Technic Axle 4 |
| 1 | Black | 3700.DAT | Technic Brick 1 x 2 with Hole |
| 2 | Black | 3894.DAT | Technic Brick 1 x 6 with Holes |
| 3 | Light-Gray | 3647.DAT | Technic Gear 8 Tooth |
| 1 | Black | 32278.DAT | Technic Liftarm 1 x 15 Straight |
| 2 | Blue | 32054.DAT | Technic Pin Long with Stop Bush |
| 3 | Blue | 3069A.DAT | Tile 1 x 2 without Groove |

Submodel: Rack

| No. | Color | Part no. | Part name |
|-----|------------|-----------|-----------------------------------|
| 1 | Light-Gray | 4073.DAT | Plate 1 x 1 Round |
| 2 | Light-Gray | 3023.DAT | Plate 1 x 2 |
| 1 | Light-Gray | 3666.DAT | Plate 1 x 6 |
| 1 | Light-Gray | 3460.DAT | Plate 1 x 8 |
| 2 | Light-Gray | 3022.DAT | Plate 2 x 2 |
| 1 | Black | 3708.DAT | Technic Axle 12 |
| 1 | Black | 32064.DAT | Technic Brick 1 x 2 with Axlehole |
| 2 | Light-Gray | 3713.DAT | Technic Bush |
| 3 | Light-Gray | 3743.DAT | Technic Gear Rack 1 x 4 |

Submodel: Inertia Left

| No. | Color | Part no. | Part name |
|-----|------------|-----------|--------------------------------|
| 3 | Light-Gray | 3023.DAT | Plate 1 x 2 |
| 2 | Light-Gray | 32028.DAT | Plate 1 x 2 with Door Rail |
| 1 | Light-Gray | 3710.DAT | Plate 1 x 4 |
| 2 | Light-Gray | 3022.DAT | Plate 2 x 2 |
| 1 | Black | 3706.DAT | Technic Axle 6 |
| 3 | Black | 3700.DAT | Technic Brick 1 x 2 with Hole |
| 1 | Black | 3701.DAT | Technic Brick 1 x 4 with Holes |
| 1 | Light-Gray | 3713.DAT | Technic Bush |
| 1 | Light-Gray | 3647.DAT | Technic Gear 8 Tooth |
| 1 | Black | 6594.DAT | Tyre 49.6 x 28 VR |
| 1 | White | 6595.DAT | Wheel 49.6 x 28 VR |

Submodel: Inertia Right

| No. | Color | Part no. | Part name |
|-----|------------|-----------|--------------------------------|
| 3 | Light-Gray | 3023.DAT | Plate 1 x 2 |
| 2 | Light-Gray | 32028.DAT | Plate 1 x 2 with Door Rail |
| 1 | Light-Gray | 3710.DAT | Plate 1 x 4 |
| 2 | Light-Gray | 3022.DAT | Plate 2 x 2 |
| 1 | Black | 3706.DAT | Technic Axle 6 |
| 3 | Black | 3700.DAT | Technic Brick 1 x 2 with Hole |
| 1 | Black | 3701.DAT | Technic Brick 1 x 4 with Holes |

| | | | |
|---|------------|----------|----------------------|
| 1 | Light-Gray | 3713.DAT | Technic Bush |
| 1 | Light-Gray | 3647.DAT | Technic Gear 8 Tooth |
| 1 | Black | 6594.DAT | Tyre 49.6 x 28 VR |
| 1 | White | 6595.DAT | Wheel 49.6 x 28 VR |

Total Assembly of the Watt Regulator

| No. | Color | Part no. | Part name |
|-------|-------|-----------|--|
| ----- | | | |
| 2 | Black | 5306.DAT | Electric Brick 2 x 2 x 2/3 with Wire End |
| 1 | Blue | 884.DAT | Electric Mindstorms RCX |
| 6 | Blue | 32054.DAT | Technic Pin Long with Stop Bush |
| 1 | | submodel | Base |
| 1 | | submodel | Spindle |
| 1 | | submodel | Tower |
| 1 | | submodel | Linear Displacement Sensor |
| 1 | | submodel | Rack |
| 1 | | submodel | Inertia Left |
| 1 | | submodel | Inertia Right |

5 RCX Program

The following program for the RCX is written in NQC (Not Quite C, see <http://bricxcc.sourceforge.net/nqc/>). The program reads in the angle of the rotation sensor and stores it in the variable ANGLE. Subsequently, the motor power M is determined by the difference of a constant ANGLEBAR and ANGLE. The gain is KU/KL. The program has to use two constant (KU and KL) to specify the gain, because the RCX processor can only calculate with integers. Find two parameter settings for the gain KU/KL such that the Watt Governor has a stable equilibrium for one setting and a limit cycle (oscillatory motion) for another setting and store these programs in two slots of the RCX.

```
// *****
// Wattgovernor.nqc
// Remco Leine, September 2004
// *****

// sensors
#define ANGLE SENSOR_1

// motors
#define MOTOR OUT_A

// other constants
#define KU 4
#define KL 1
#define ANGLEBAR 15

int M;

task main() {
    // configure sensor
    SetSensor(ANGLE, SENSOR_ROTATION);
    ClearSensor(ANGLE);
    SetPower(MOTOR, 0);
    OnFwd(MOTOR);
    while(true)
    {
        M = (KU*(ANGLEBAR - abs(ANGLE)))/KL;
        if (M<0) M=0;
        if (M>7) M=7;
        SetPower(MOTOR, M);
    }
}
```